

not soft, or noticeably wilted or flabby; as applied to oranges of the Mandarin group (Satsumas, King, Mandarin), “firm” means that the fruit is not extremely puffy, although the skin may be slightly loose.

**§51.1157 Well formed.**

*Well formed* means that the fruit has the shape characteristic of the variety.

**§51.1158 Mature.**

*Mature* shall have the same meaning assigned the term in the Florida Citrus Code, Chapter 601, 1995 Edition, and the Official Rules Affecting the Florida Citrus Industry, in effect as of February 12, 1995. These orange maturity requirements are contained in the Florida Citrus Code, Chapter 601, Florida Statutes, Sections 601.19, and 601.20, 1995 Edition, and the State of Florida Department of Citrus Official Rules Affecting the Florida Citrus Industry, Part 1, Chapter 20-13 Market Classification, Maturity Standards and Processing or Packing Restrictions for Hybrids in effect as of February 12, 1995. This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR Part 51. Copies may be obtained from, Florida Department of Citrus, Post Office Box 148, Lakeland, Florida 33802 or copies of both regulations may be inspected at USDA, AMS, F&VD, FPB, Standardization Section, Room 2065-S, 14th and Independence Ave., Washington, DC 20250 or at the Office of the Federal Register, Suite 700, 800 North Capitol Street, Washington, DC.

**§51.1159 Smooth texture.**

*Smooth texture* means that the skin is thin and smooth for the variety and size of the fruit.

**§51.1160 Injury.**

*Injury* means any specific defect described in §51.1175, Table I; or an equally objectionable variation of any one of these defects, any other defect, or any combination of defects which slightly detracts from the appearance, or the edible or marketing quality of the fruit.

**§51.1161 Discoloration.**

*Discoloration* means russetting of a light shade of golden brown caused by rust mite or other means. Lighter shades of discoloration caused by smooth or fairly smooth superficial scars or other means may be allowed on a greater area, or darker shades may be allowed on a lesser area, provided no discoloration caused by speck type melanose or other means may detract from the appearance of the fruit to a greater extent than the shade and amount of discoloration allowed for the grade.

**§51.1162 Fairly smooth texture.**

*Fairly smooth texture* means that the skin is fairly thin and not coarse for the variety and size of the fruit.

**§51.1163 Damage.**

*Damage* means any specific defect described in §51.1175, Table I; or an equally objectionable variation of any one of these defects, any other defect, or any combination of defects, which materially detracts from the appearance, or the edible or marketing quality of the fruit.

**§51.1164 Fairly well colored.**

*Fairly well colored* as applied to common oranges and tangelos means that except for an aggregate area of green color which does not exceed the area of a circle 1 inch (25.4 mm) in diameter, the characteristic color predominates over the green color.

**§51.1165 Reasonably well colored.**

*Reasonably well colored* as applied to common oranges means that the characteristic color predominate over the green color on at least two-thirds of the fruit surface, in the aggregate.

**§51.1166 Poorly colored.**

*Poorly colored* as applied to common oranges means that not more than 25 percent of the surface may be solid dark green color.

**§51.1167 Fairly firm.**

*Fairly firm* as applied to common oranges and tangelos, means that the fruit may be slightly soft, but not bruised; as applied to oranges of the

**§ 51.1168**

Mandarin group (Satsumas, King, Mandarin), means that the skin of the fruit is not extremely puffy or extremely loose.

**§ 51.1168 Slightly misshapen.**

*Slightly misshapen* means that the fruit is not of the shape characteristic of the variety but is not appreciably elongated or pointed or otherwise deformed.

**§ 51.1169 Slightly rough texture.**

*Slightly rough texture* means that the skin is not of smooth texture but is not materially ridged, grooved, or wrinkled.

**§ 51.1170 Serious damage.**

*Serious damage* means any specific defect described in § 51.1175, Table I; or an equally objectionable variation of any one of these defects, any other defect, or any combination of defects, which seriously detracts from the appearance,

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or the edible or marketing quality of the fruit.

**§ 51.1171 Misshapen.**

*Misshapen* means that the fruit is decidedly elongated, pointed or flatsided.

**§ 51.1172 Slightly spongy.**

*Slightly spongy* means that the fruit is puffy or slightly wilted but not flabby.

**§ 51.1173 Very serious damage.**

*Very serious damage* means any specific defect described in § 51.1175, Table I; or an equally objectionable variation of any one of these defects, any other defect, or any combination of defects, which very seriously detracts from the appearance, or the edible or marketing quality of the fruit.

**§ 51.1174 Diameter.**

*Diameter* means the greatest dimension measured at right angles to a line from stem to blossom end.

**§ 51.1175 Classification of defects.**

TABLE I

Factor	Injury	Damage	Serious damage	Very serious damage
Ammoniation .....	.....	Not occurring as light speck type.	Scars are cracked or dark and aggregating more than a circle $\frac{3}{4}$ inch (19.1 mm) in diameter.	Aggregating more than 25 percent of the surface.
Bruises .....	Segment walls are collapsed, or rag is ruptured and juice sacs are ruptured.	Segment walls are collapsed, or rag is ruptured and juice sacs are ruptured.	Segment walls are collapsed, or rag is ruptured and juice sacs are ruptured.	Fruit is split open, peel is badly watersoaked, or rag is ruptured and juice sacs are ruptured causing a mushy condition affecting all segments more than $\frac{3}{4}$ inch (19.9 mm) at bruised area or the equivalent of this amount, by volume, when affecting more than one area on the fruit.
Buckskin .....	.....	Aggregating more than a circle 1 inch (25.4 mm) in diameter.	Aggregating more than 25 percent of the surface.	Aggregating more than 50 percent of the surface.
Caked melanose .....	.....	Aggregating more than a circle $\frac{5}{8}$ inch (15.9 mm) in diameter.	Aggregating more than a circle $\frac{3}{4}$ inch (19.1 mm) in diameter.	Aggregating more than 25 percent of the surface.
Creasing .....	.....	Materially weakens the skin, or extends over more than one-third of the surface.	Seriously weakens the skin, or extends over more than one-half of the surface.	Very seriously weakens the skin, or is distributed over practically the entire surface.